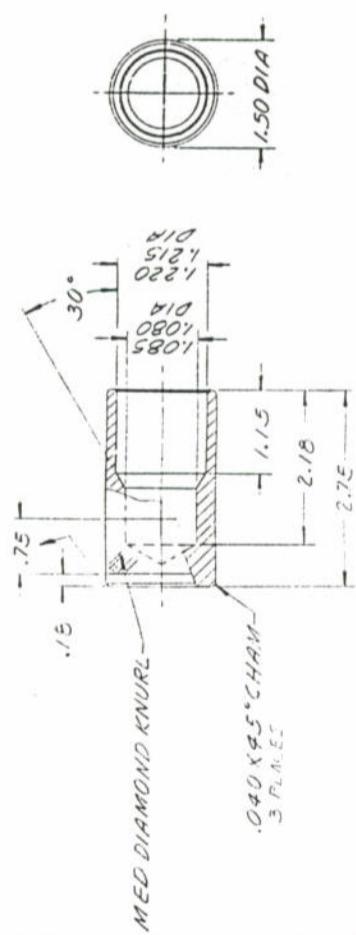


REVISIONS		DATE APPROVED
SYM	DESCRIPTION	



*MATC : SAE 4142*  
*HDN RC 32.36*



- COMPRESSOR / IMPELLER  
ASSY (REF)

**NOTES:**

1. MARK AS SPECIFIED IN LOCATION SHOWN WITH 1/8"-3/16" HIGH FIGURES THE FOLLOWING: a) THE NAME "ALLISON" FOLLOWED BY THE TOOL NUMBER AND LAST CHANGE LETTER b) VENDOR NAME OR TRADEMARK.

2. CADMIUM PLATE PER AMS 2400.  
DIMENSIONS MUST BE MET AFTER  
PLATING.

6798803  
SHT / GFI

RELEASED FOR PROD.  
DATE: 2/3/03 INT: lep

BREAK 5.4ARP EDGES .020 ✓

ALLISON DIVISION GENERAL MOTORS CORPORATION INDIANAPOLIS, INDIANA		D 73342		6798803
TITLE DRIFT-COMPRESSOR REFR LABYRINTH ROTATING SEAL				
4. APPROVALS		SIZE CODE DOWNG. NO.		
TOL. ON ANGLES $\pm 1^\circ$ TOL. ON 2 PLACE DECIMALS $= .010$ TOL. ON 4 PLACE DECIMALS $= .0001$ TOL. ON FRACTIONAL DIMENSIONS $= .002$ TOLERANCE FOR TOTAL LENGTH $= .005$		5-2-527 2 M .001 .0001 .002 .005		
HEAT TREAT. SEE ITEM		7-7-47 MODEL		
REVIEW APPROVAL				
SURFACE TREAT. INSPECTION CUT OFF				

**SHOP COPY**

BB/342